

HAPPY PHOTO COPYRIGHT VIETATA LA EIPRODUZIONE

1R4A1249



A large industrial machine, identified as a DieTronic model 1R4A1250, is shown in a factory environment. The machine is white and features a conveyor system with numerous orange rollers. It is equipped with various control panels, including one with a digital display and another with a keypad. The machine is situated in a well-lit industrial space with blue shelving units in the background, which hold various materials and components. A large electrical control cabinet is visible to the right of the machine. The floor is a light-colored concrete.

HAPPY PHOTO COPY RIGHT VIETATA LA EIPRODUZIONE

1R4A1250



A large industrial machine, likely a DieTronic, is shown in a factory setting. The machine is white and features a large conveyor belt system with orange rollers. It is equipped with various control panels, including one with a digital display and another with a keypad. The machine is surrounded by industrial shelving units holding various materials, including spools of wire and coils of material. The background shows a typical industrial environment with concrete floors and high ceilings.

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1R4A1251





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HAPPY PHOTOCOPY RIGHT VIETATA LA RIPRODUZIONE

1R4A1263





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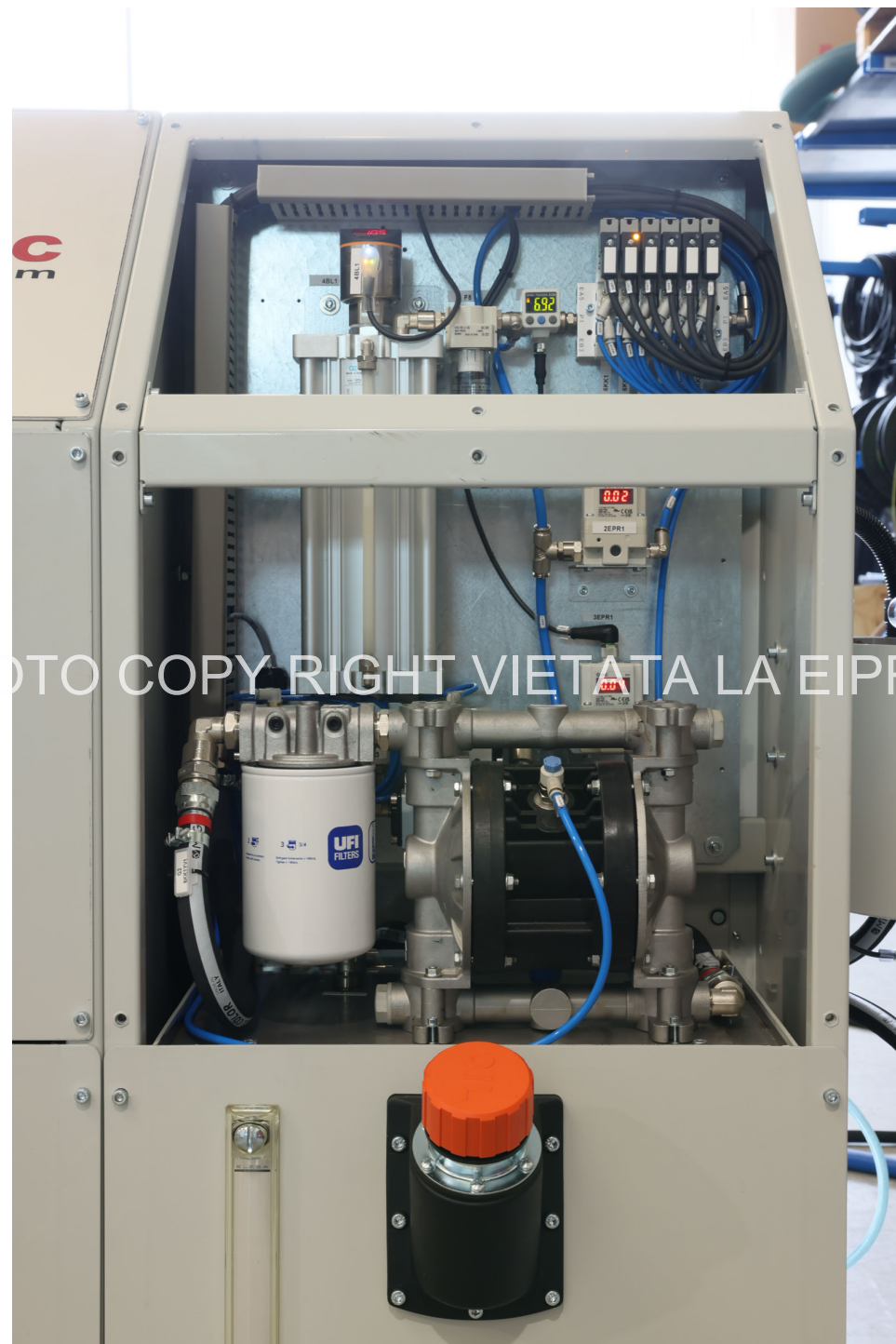


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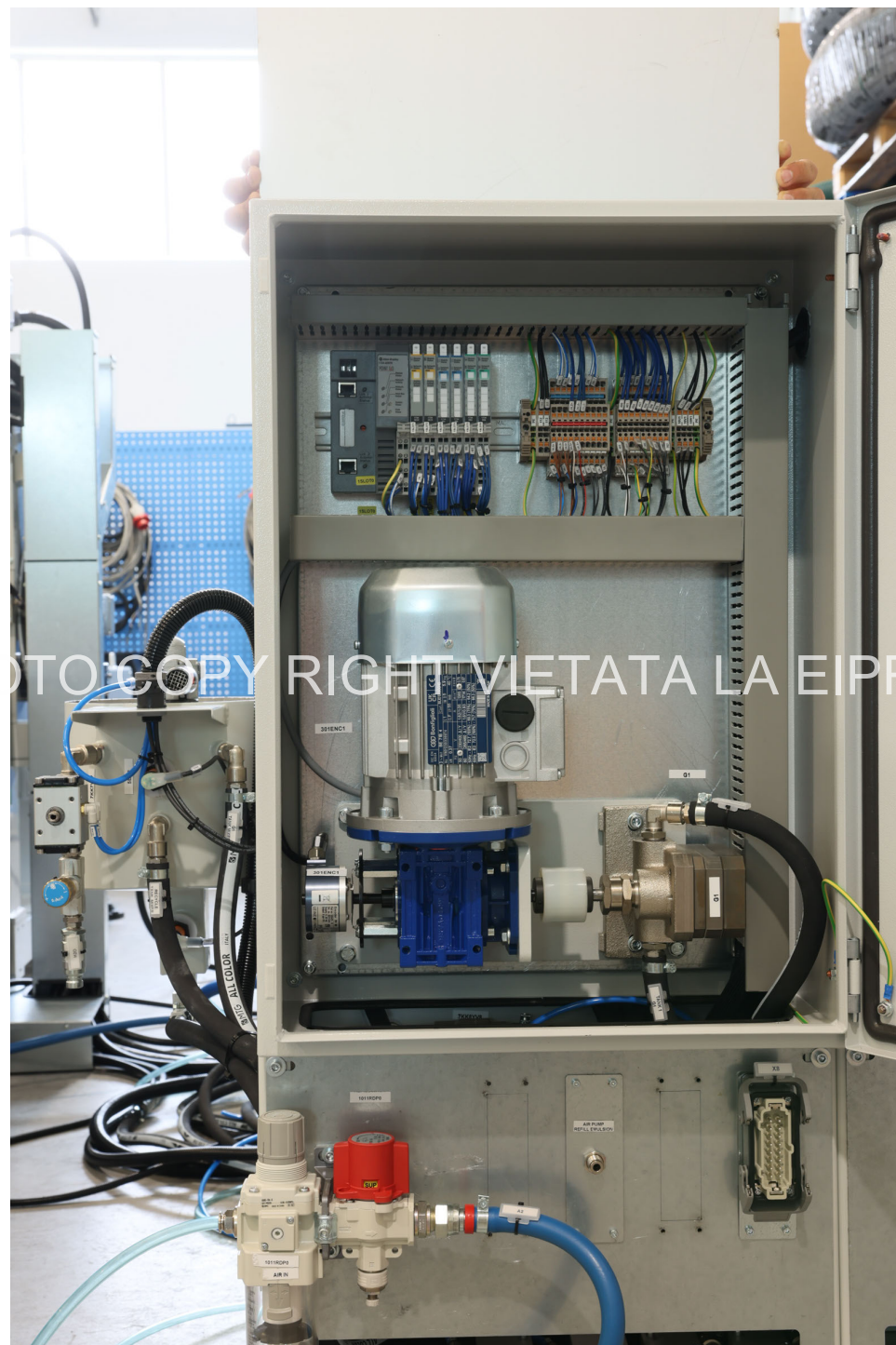


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1R4A1299





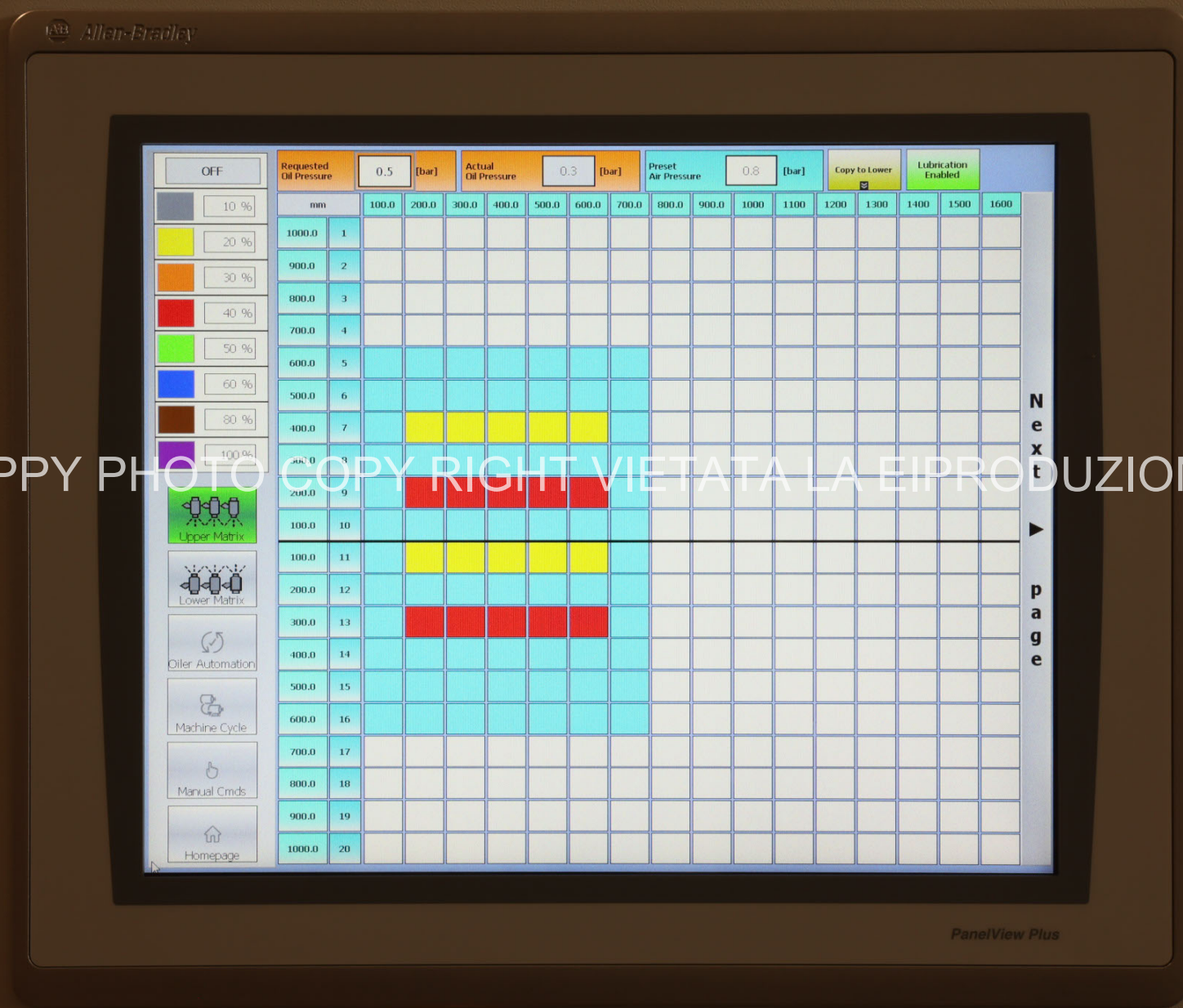
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1R4A1301

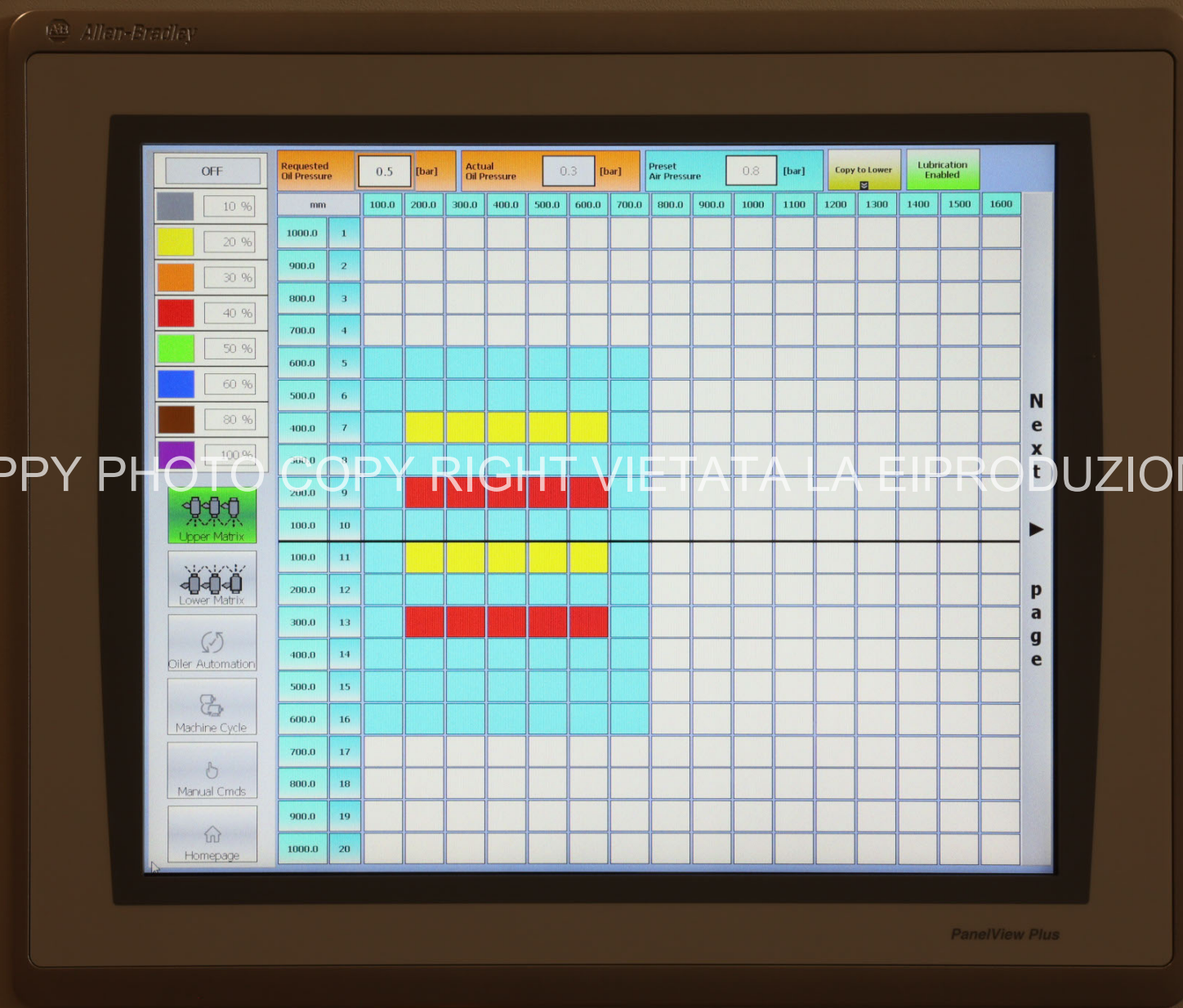


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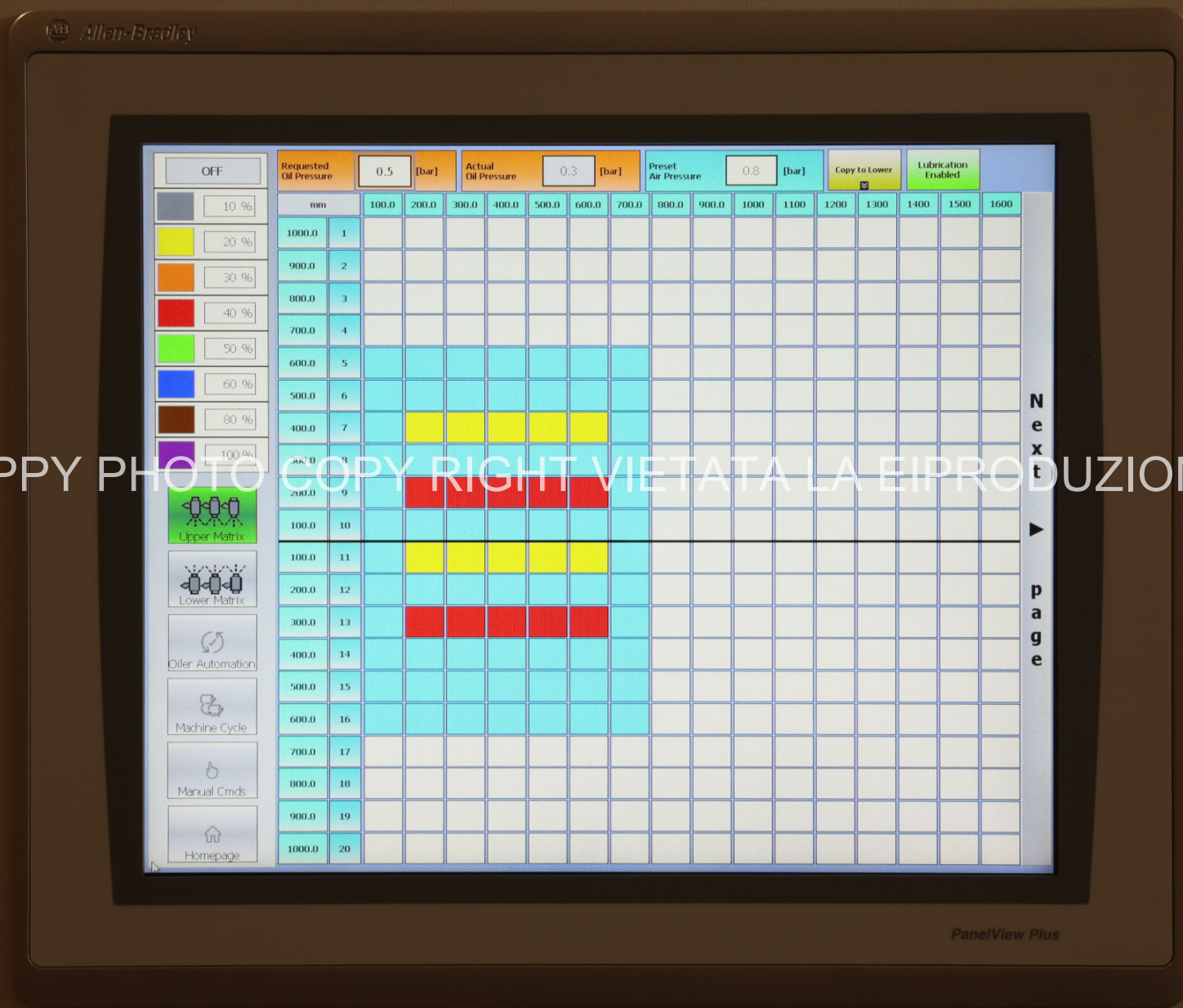


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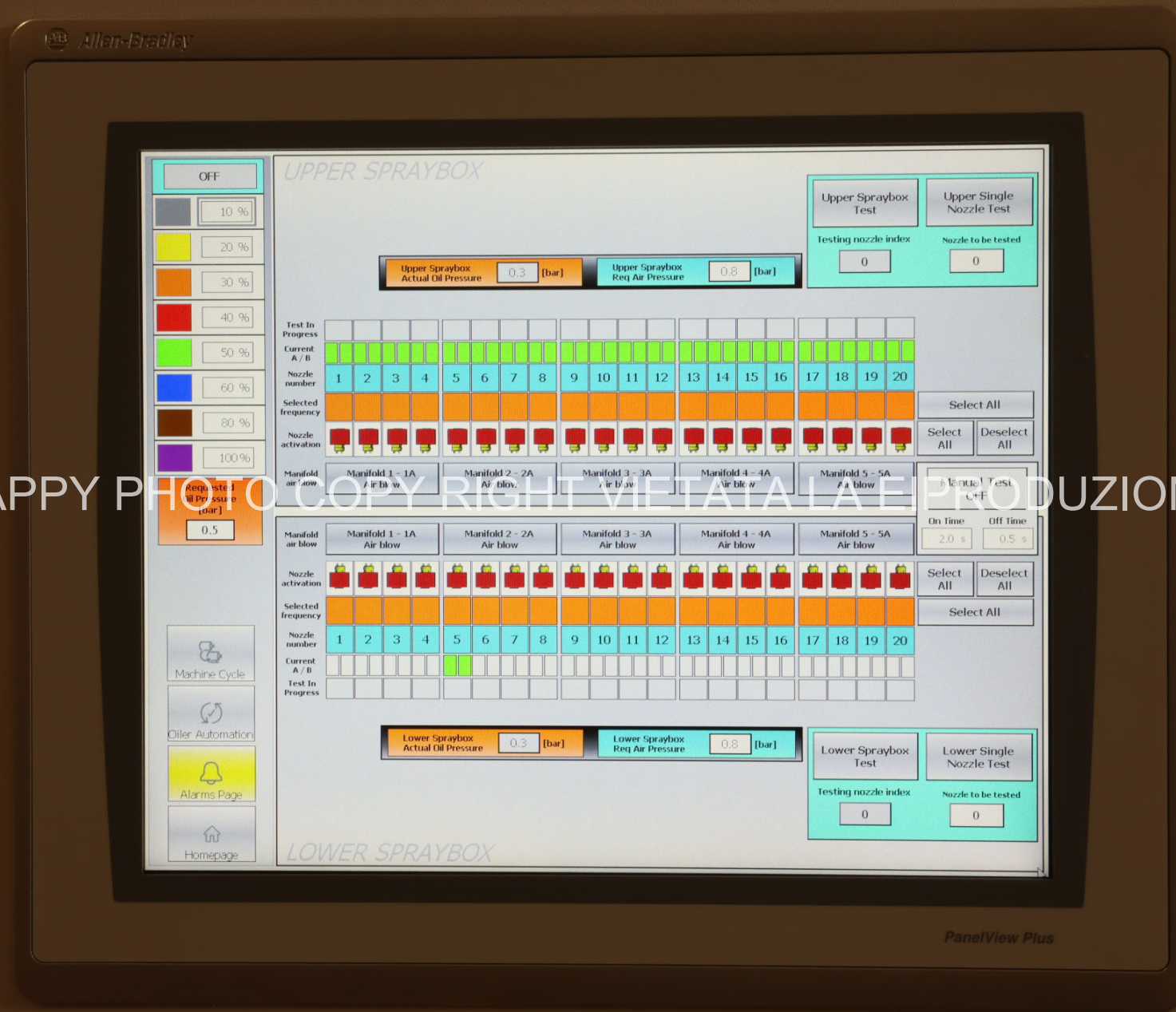


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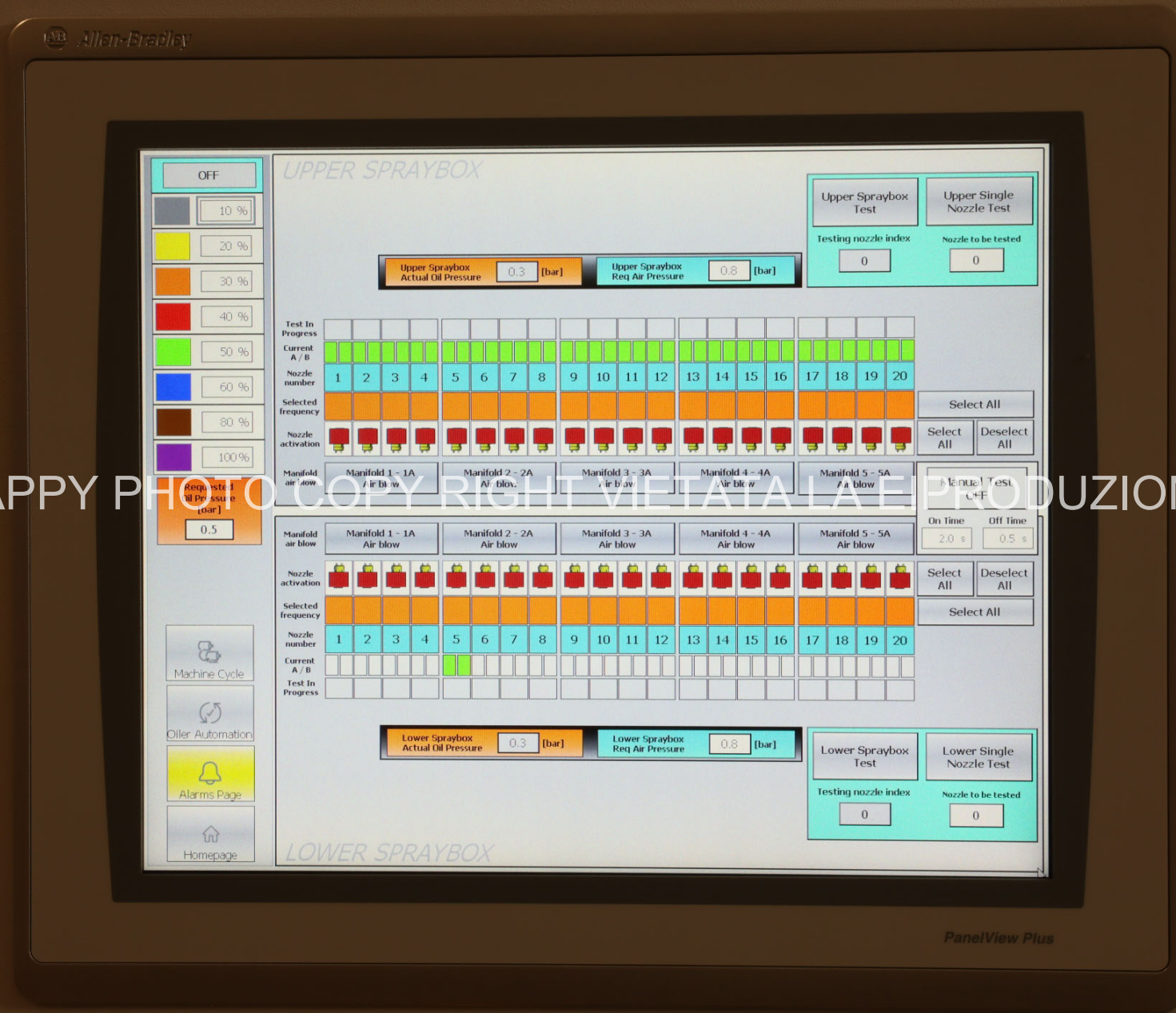


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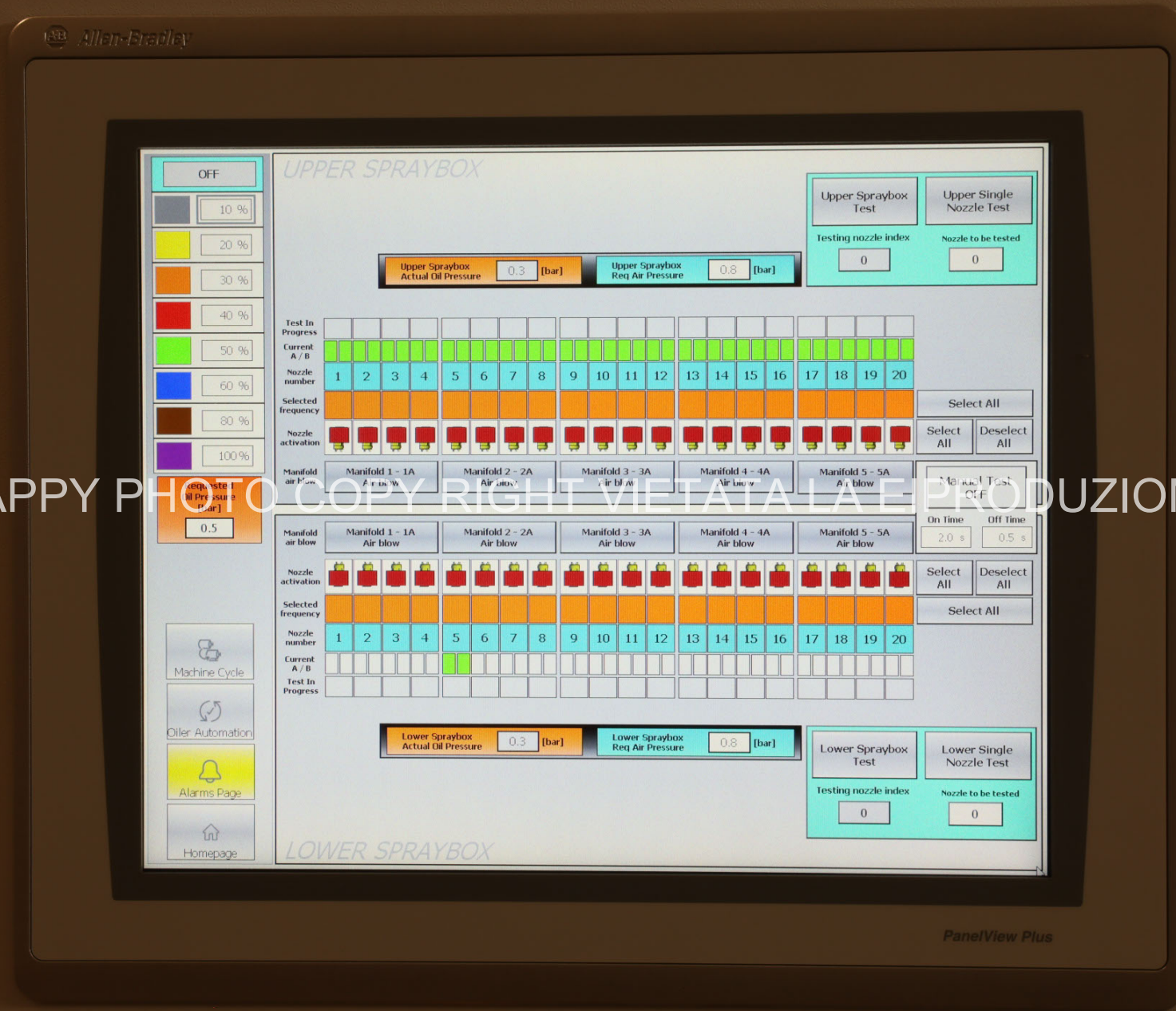
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HAPPY PHOTO COPY RIGHT VIETALAE PRODUZIONE





HAPPY PHOTO COPY RIGHT VIETATA LA E PRODUZIONE









OFF

10 %

20 %

30 %

40 %

50 %

60 %

80 %

100 %

Requested Oil Pressure [bar]

0.5

Machine Cycle

Oilier Automation

Alarms Page

Homepage

UPPER SPRAYBOX

Upper Spraybox Actual Oil Pressure

0.3 [bar]

Upper Spraybox Req Air Pressure

0.8 [bar]

Upper Spraybox Test

Upper Single Nozzle Test

Testing nozzle index

0

Nozzle to be tested

0

|                    |                          |   |   |   |                          |   |   |   |                          |    |    |    |                          |    |    |    |                          |    |    |    |
|--------------------|--------------------------|---|---|---|--------------------------|---|---|---|--------------------------|----|----|----|--------------------------|----|----|----|--------------------------|----|----|----|
| Test In Progress   |                          |   |   |   |                          |   |   |   |                          |    |    |    |                          |    |    |    |                          |    |    |    |
| Current A / B      |                          |   |   |   |                          |   |   |   |                          |    |    |    |                          |    |    |    |                          |    |    |    |
| Nozzle number      | 1                        | 2 | 3 | 4 | 5                        | 6 | 7 | 8 | 9                        | 10 | 11 | 12 | 13                       | 14 | 15 | 16 | 17                       | 18 | 19 | 20 |
| Selected frequency |                          |   |   |   |                          |   |   |   |                          |    |    |    |                          |    |    |    |                          |    |    |    |
| Nozzle activation  |                          |   |   |   |                          |   |   |   |                          |    |    |    |                          |    |    |    |                          |    |    |    |
| Manifold air blow  | Manifold 1 - 1A Air blow |   |   |   | Manifold 2 - 2A Air blow |   |   |   | Manifold 3 - 3A Air blow |    |    |    | Manifold 4 - 4A Air blow |    |    |    | Manifold 5 - 5A Air blow |    |    |    |

Select All

Select All

Deselect All

Manual Test On / Off

On time

2.0 s

Off time

0.5 s

Select All

Deselect All

|                    |                          |   |   |   |                          |   |   |   |                          |    |    |    |                          |    |    |    |                          |    |    |    |
|--------------------|--------------------------|---|---|---|--------------------------|---|---|---|--------------------------|----|----|----|--------------------------|----|----|----|--------------------------|----|----|----|
| Manifold air blow  | Manifold 1 - 1A Air blow |   |   |   | Manifold 2 - 2A Air blow |   |   |   | Manifold 3 - 3A Air blow |    |    |    | Manifold 4 - 4A Air blow |    |    |    | Manifold 5 - 5A Air blow |    |    |    |
| Nozzle activation  |                          |   |   |   |                          |   |   |   |                          |    |    |    |                          |    |    |    |                          |    |    |    |
| Selected frequency |                          |   |   |   |                          |   |   |   |                          |    |    |    |                          |    |    |    |                          |    |    |    |
| Nozzle number      | 1                        | 2 | 3 | 4 | 5                        | 6 | 7 | 8 | 9                        | 10 | 11 | 12 | 13                       | 14 | 15 | 16 | 17                       | 18 | 19 | 20 |
| Current A / B      |                          |   |   |   |                          |   |   |   |                          |    |    |    |                          |    |    |    |                          |    |    |    |
| Test In Progress   |                          |   |   |   |                          |   |   |   |                          |    |    |    |                          |    |    |    |                          |    |    |    |

Lower Spraybox Actual Oil Pressure

0.3 [bar]

Lower Spraybox Req Air Pressure

0.6 [bar]

Lower Spraybox Test

Lower Single Nozzle Test

Testing nozzle index

0

Nozzle to be tested

0

LOWER SPRAYBOX



HAPPY PHOTO COPY PRODUZIONE



1R4A1317







1R4A1319





1R4A1320



1R4A1321





1R4A1322



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1R4A1325





1R4A1326



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1R4A1341





1R4A1342



1R4A1343





1R4A1344



1R4A1345





1R4A1346



1R4A1347



A close-up photograph of an orange industrial machine. A thick black corrugated cable is plugged into a grey connector on the left side of the machine. The machine has several circular ports and a central horizontal slot. Below the machine, a blue stand is visible with a yellow and black striped warning sign. In the background, a person is working at another machine in a factory setting.

HAPPY PHOTO COPY RIGHT VIETATA LA EIPRODUZIONE

1R4A1348



HAPPY PHOTO COPY RIGHT VIETATA LA EIPRODUZIONE

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HAPPY PHOTO COPY RIGHT VIETATA LA EIPRODUZIONE

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1R4A1354



1R4A1355





1R4A1356



1R4A1357



A close-up photograph of a dual-finger industrial robotic gripper. The gripper is mounted on a light-colored base. Each finger consists of a black corrugated flexible hose connected to a silver-colored metal bracket. The brackets are secured with bolts and feature a black lever arm with a circular end. The gripper is positioned over a white surface. In the background, an orange industrial machine and a metal shelving unit are visible, though they are out of focus.

HAPPY PHOTO COPY RIGHT VIETATA LA RIPRODUZIONE

1R4A1358



HAPPY PHOTO COPY RIGHT VIETATA LA RIPRODUZIONE

1R4A1359





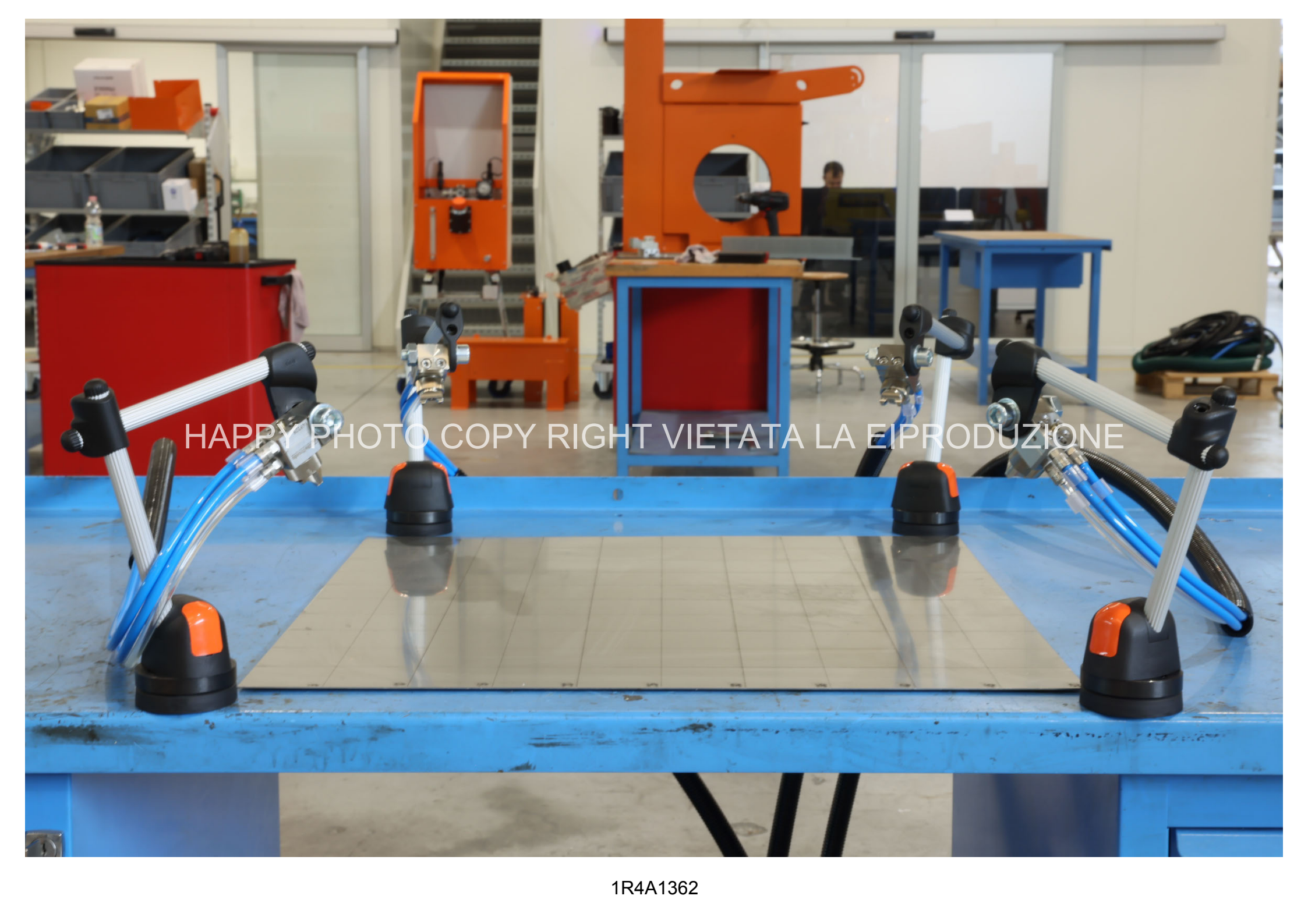
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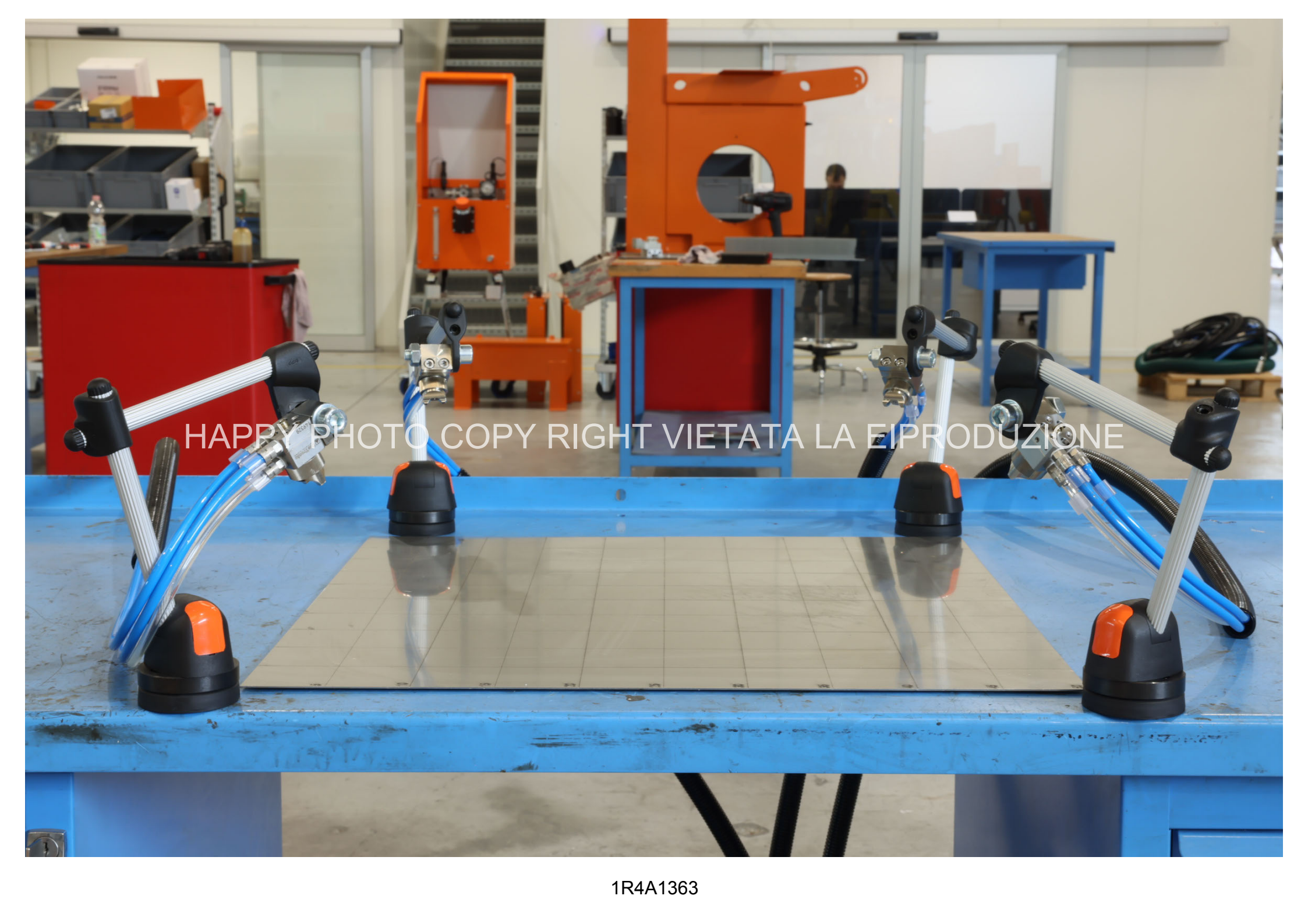




HAPPY PHOTO COPY RIGHT VIETATA LA EIPRODUZIONE

1R4A1362



A photograph of a laboratory or workshop environment. In the foreground, four robotic arms are positioned on a blue metal table. Each arm has a black base with an orange stripe, a silver flexible conduit, and blue hoses. They are arranged around a central square metal plate with a grid pattern. The background shows a workshop with various equipment, including a large orange machine, a red cabinet, and a person working at a desk. A watermark is overlaid on the image.

HAPPY PHOTO COPY RIGHT VIETATA LA EIPRODUZIONE

1R4A1363



A photograph of a laboratory or workshop environment. In the foreground, four robotic arms are positioned on a blue metal table. Each arm has a black base with an orange stripe, a silver flexible conduit, and blue hoses. They are arranged around a central square metal plate. The background shows a workshop with various equipment, including a red cabinet, a blue table, and a large orange machine. A person is visible in the background near a computer monitor.

HAPPY PHOTO COPY RIGHT VIETATA LA EIPRODUZIONE

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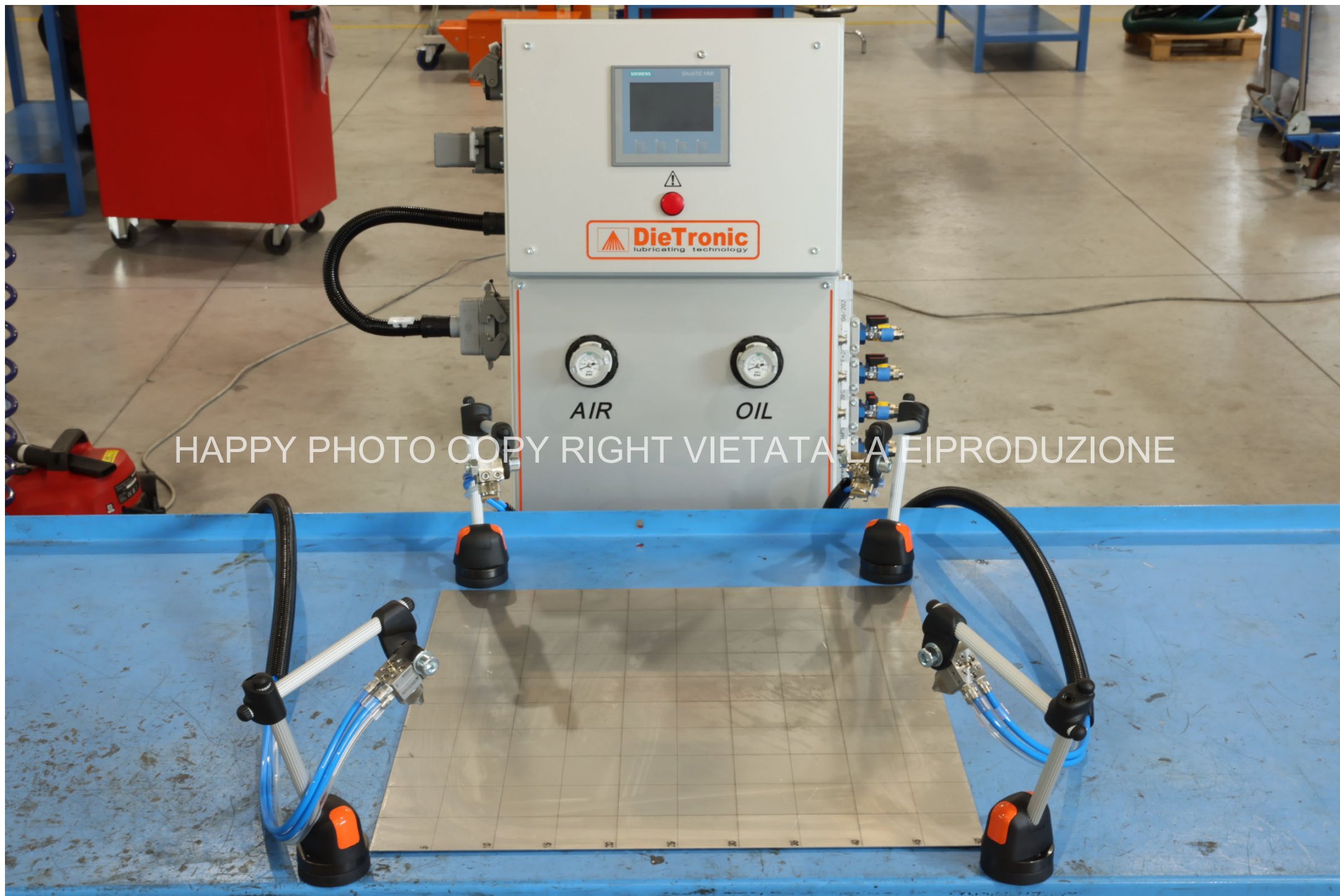
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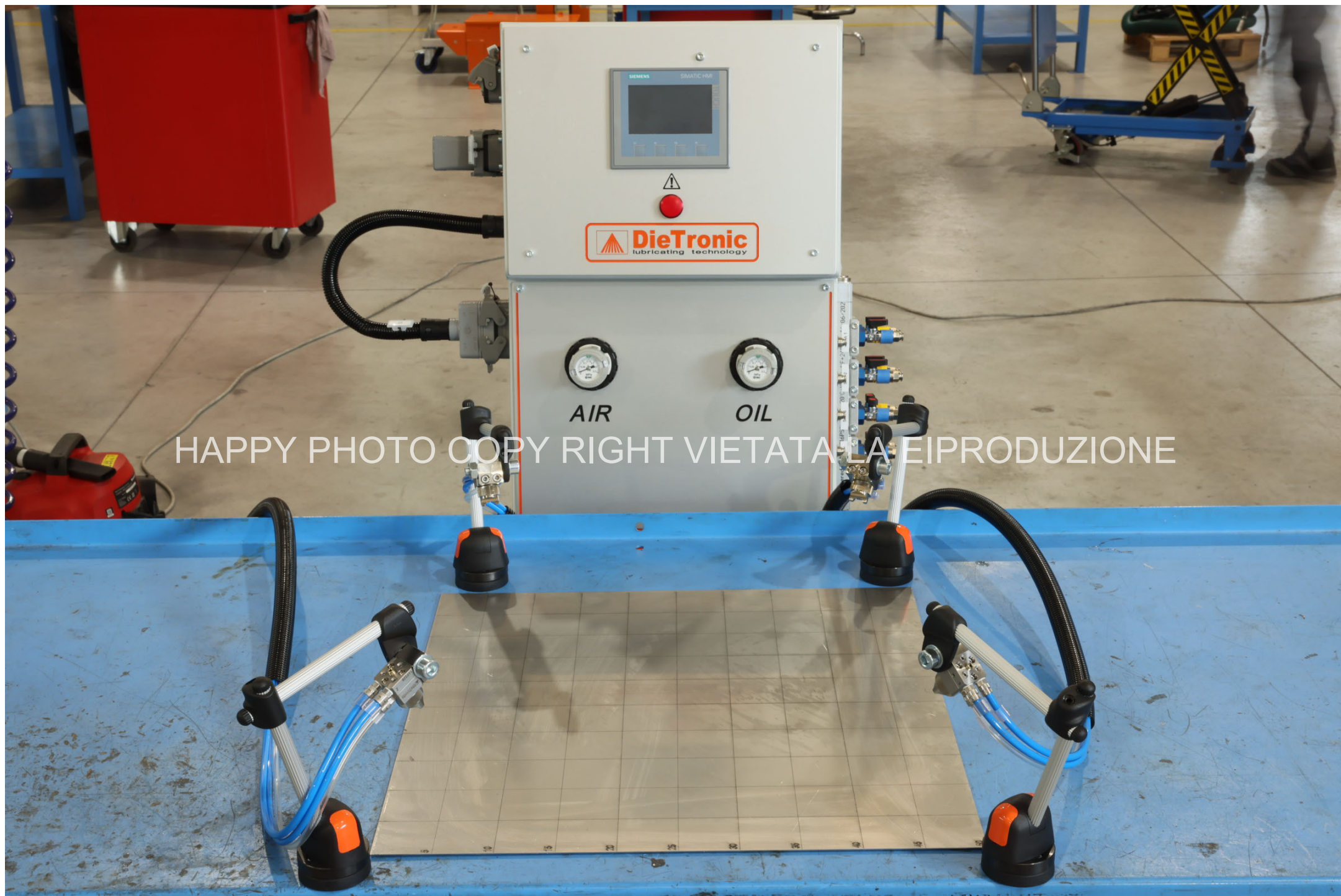
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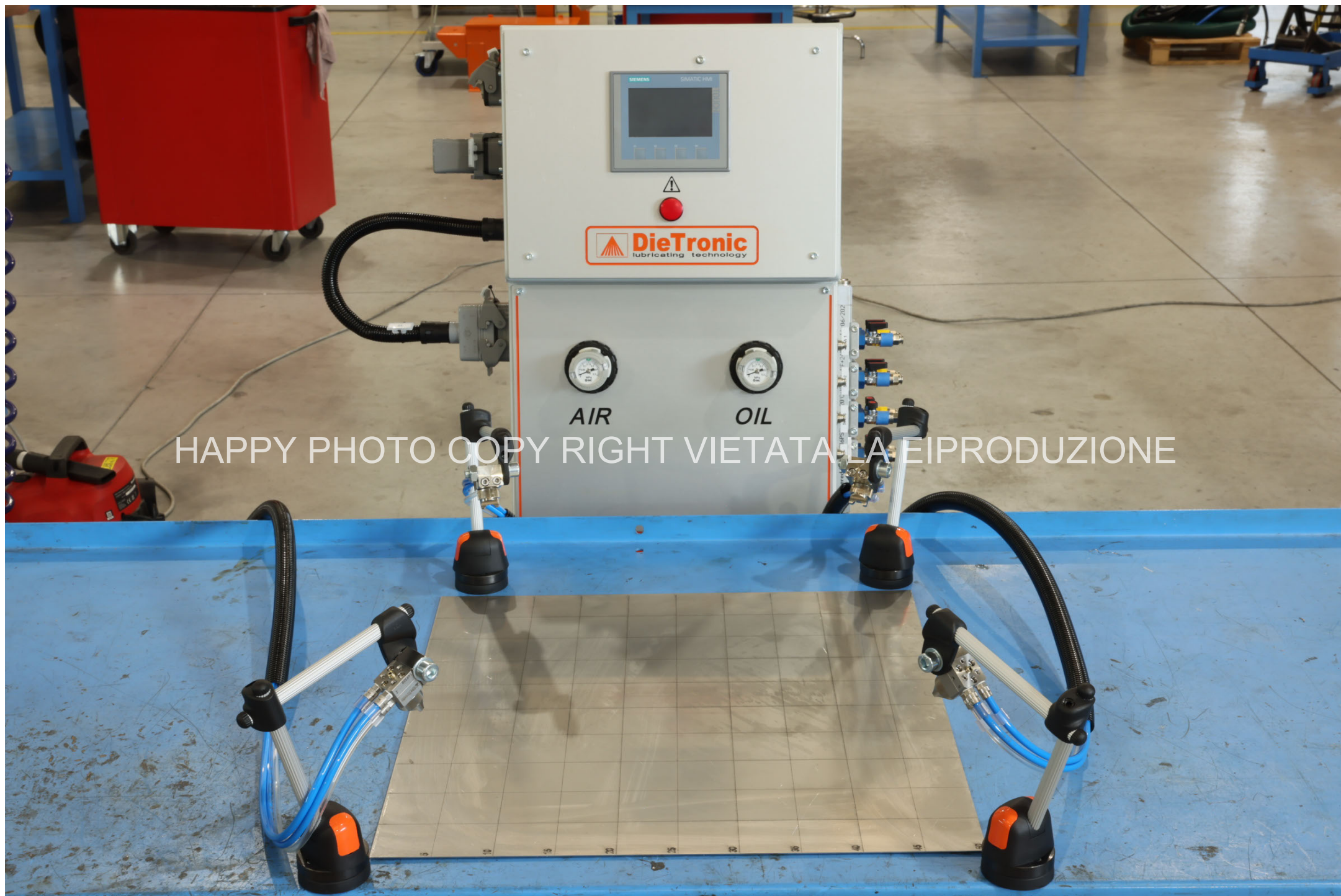




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HAPPY PHOTO COPY RIGHT VIETATA LA EIPRODUZIONE

1R4A1378



A photograph of a mechanical assembly resting on a blue, scratched metal surface. The assembly consists of a blue braided cable that enters from the top left, passes through a black plastic clamp, and then connects to a metal bracket. The bracket is secured with a nut and washer. Another black plastic clamp is visible on the cable further down. The background shows a blue metal frame and a yellow circular object on a light-colored floor.

HAPPY PHOTO COPY RIGHT VIETATA LA EIPRODUZIONE

1R4A1379





A photograph of a mechanical assembly on a blue workbench. A blue cable with a black corrugated outer sheath is connected to a white braided hose. The hose is secured with a black plastic clamp. The hose is connected to a metal valve or fitting, which is mounted on a black base with an orange accent. The assembly is positioned on a blue workbench with some yellow tape visible in the background.

HAPPY PHOTO COPY RIGHT VIETATA LA EIPRODUZIONE

1R4A1380



A photograph of a mechanical assembly resting on a blue, scratched metal surface. The assembly consists of a blue cable with a black braided outer sheath, which is connected to a metal bracket. The bracket is mounted on a black base with an orange accent. A black plastic component with a ribbed texture is also visible, connected to the cable. The background shows a concrete floor with yellow markings.

HAPPY PHOTO COPY RIGHT VIETATA LA EIPRODUZIONE

1R4A1381





HAPPY PHOTO COPY RIGHT VIETATA LA EIPRODUZIONE

1R4A1382





HAPPY PHOTO COPY RIGHT VIETATA LA EIPRODUZIONE

1R4A1383



A close-up photograph of an industrial welding torch assembly. The torch is mounted on a blue metal tray. It features a black and orange base, a silver-colored flexible hose, and a black handle with a red trigger. The torch head is made of metal and has a small blue label. The background shows a workshop environment with various equipment and a blue metal frame.

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1R4A1384

A close-up photograph of an industrial welding torch assembly. The torch is mounted on a blue metal tray. It features a black handle with orange accents at the base, a silver-colored metal body, and a black trigger gun at the top. A blue and black flexible hose is connected to the side of the torch. The background shows a workshop environment with blue metal frames and a light-colored floor.

HAPPY PHOTO COPY RIGHT METATA LA EIPRODUZIONE

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HAPPY PHOTO COPY RIGHT VIETATA LA EIPRODUZIONE

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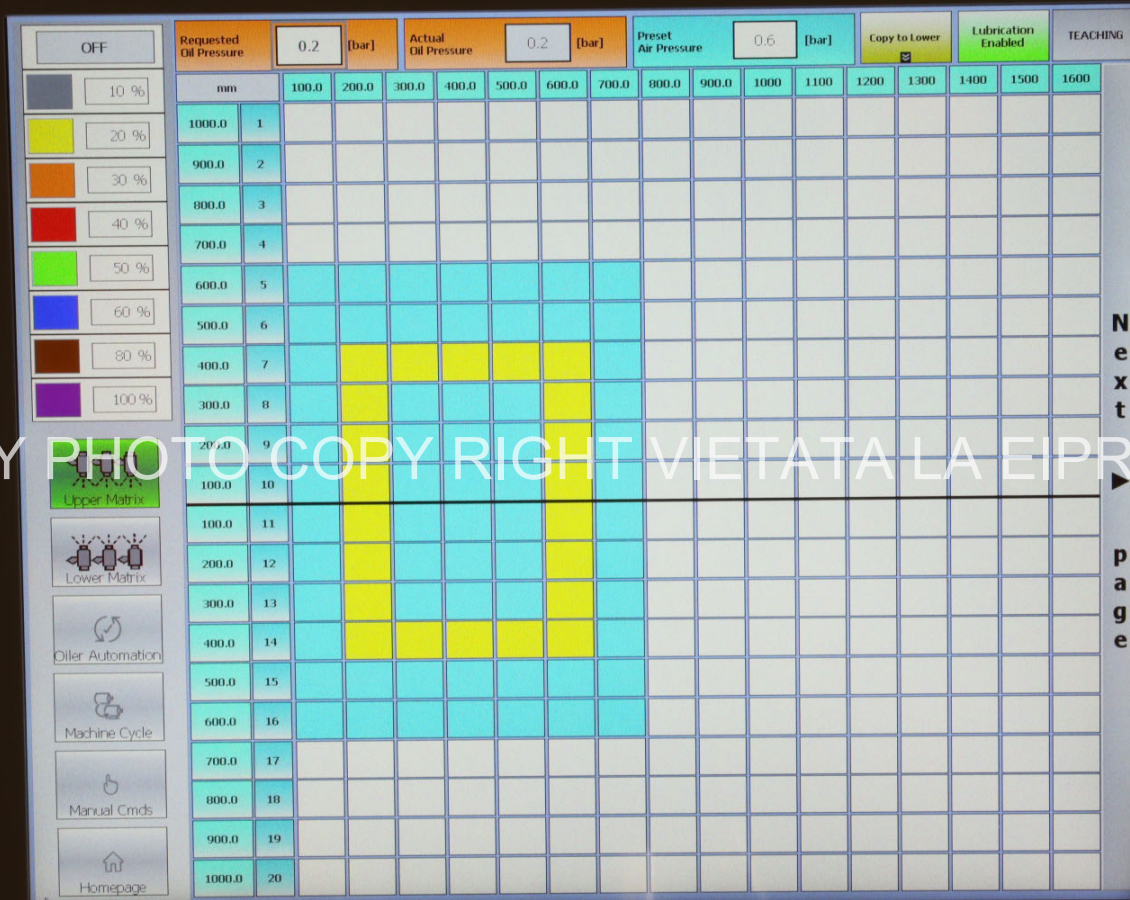
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Allen-Bradley



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PanelView Plus

1R4A1403





