




ISO 2768-2 K															
Range	0-10	>10-30	>30-100	>100-300	>300-1000	>1000-3000	0-100	>100-300	>300-1000	>1000-3000					
Tolerance	0.05	0.1	0.2	0.4	0.6	0.8	0.4	0.6	0.8	1	0.2				
Default tolerance except material stock dimensions															
ISO 2768-1 m Linear							Radii and Chamfers			Angular Dimensions					
Range	>0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000	>0.5-3	>3-6	>6	0-10	>10-50	>50-120	>120-400	>400
Toler.	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±0.2	±0.5	±1	±1°	±0.5°	±0.32°	±0.16°	±0.08°

-	PRIMA EMISSIONE	Federico Zoppetti	18/05/2022	F. Zoppetti	19-12-2022
REV	Description	Designed	Date	Released	Date
 DieTronic lubricating technology	Raw material: Piatto trafilato 45x10 h11	 FIRST ANGLE PROJ.	 ISO 13715	Weight 0.238	
	Surface treatment: -				
	Heat treatment: -				
	Material 1.0037 - Acciaio S235JR	Scale 1 : 1	Sheet size A3	Sheet 1 / 1	
	Description Head plate IL	Part number 5300852			Rev. -
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